

# Certificate

**in accordance with EN 17460:2022-07 to demonstrate the suitability  
of the user-company for manufacturing adhesive bonds  
on rail vehicles and parts of rail vehicles**

The Company **Arnold AG**  
with production site in **Im Erlich 10**  
**D-98587 Steinbach-Hallenberg**

has been certified in accordance with EN 17460:2022-07 for the following area of validity:

**Process design of adhesive bonded parts Class A2**  
**Manufacture of adhesive bonded parts Class A2**  
**Product design of adhesive bonded parts Class A3**

## Scope of validity

Main function of the bonded joints: D, F, S  
Pre-treatment methods: -  
Production methods: SO, HU, TK, HE  
Test methods: DT, VIS  
Degree of mechanization: M

Adhesive Bonding Coordinator (rABC): Mr. Carsten Ellenberger, born 24.01.1979 EAE /external  
Adhesive Bonding Coordinator (ABC) w.n.e.r.\*\*: Mr. Hardi Grimm, born 02.08.1962 EAS  
Mr. Joachim Weller, born 12.08.1962 EAS / external

Remarks: This document is only valid in combination with the actual registration of the certificate in the Online-Register. For further remarks see the back page.

Certificate No.: TC-K/17460/A2/F4-1/2023/282

Validity: 2023 August 04<sup>th</sup> – 2026 August 11<sup>th</sup>

Issued on: 2023 August 04<sup>th</sup>

Changed on: 2023 October 30<sup>th</sup>



Thomas Richter, Head of the Certification Body